



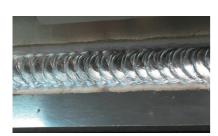
# ndustria 🔀 📭 👊



# MTS Synergic 250-3 Pulse



- Portable size and Ultra weight for easy moving
- Synergic pulsed technology makes single operation for all aluminum
- Single Pulse, Double Pulse can be selected according to welding demands
- 15Amps Min. welding current is suitable for thin material welding at
- Waveform control makes excellent Arc Stability during the Pulse welding Program and parameter
- Multi functions including MIG,TIG and stick
- Spool gun and Push Pull gun can be satisfied with all fabrication needs
- Two types of torches and two wire feeder motors are available for Steel welding and Aluminum welding in Autobody repair shop
- Programs and settings can be saved and selected according to welding
- Built-in protections including over-heat, over-voltage, low-voltage, and over-current







### **Processes**

- MIG(GMAW)
- MIG-P(GMAW-P)
- FLUX CORED(FCAW)
- STICK(SMAW)
- LIFT TIG

# **Optional Accessories**

- Earth cable and clamp
- Welding cable and holder
- WP-26-4m #32.0027.01
- MIG15AK-3m #00,2548,01
- DM2400-3m #00.2552
- Spool Gun-6m #00.2483
- Argon flow meter #00.3173
- Trolley #00.0197

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Model	Effective	2 1/14/	Welding Current	Welding Voltage	Rated Output	Rated Output No-load		Wi Bi		81-4 !-l-4	Protection	2
	Input Amps	KW	Range (A)	Range (V)	at 40℃	Volts	Dimension	Wire Diameter(mm)		Net weight	Class	2
MTS Synergic 250-3 Pulse								Fe:0.6/0.9/1	.0/1.2			6
380V±10%	MMA:18	MMA:8.9	MMA:15-250				L:670mm(26.3in.)	SS:0.8/0.9/1	0/1 2			•
	TIG:13	TIG:6.1	TIG:10-250	16-26.5	400V:250A@60%	65	W:240mm(9.44in.)		.6/0.8/0.9/1.0/1.2	26kg(57lb.)	IP23	0
Three phase	MIG:15	MIG:7.4	MIG:10-250				H:450mm(18in.)	Ai-1 0/1 2	1.0/0.8/0.9/1.0/1.2			Æ