

MIG 251F/253F/352F



- Input voltage compensation keeps welding parameters constant even when input voltage change $\pm 15\%$
- Thermal overload protection automatically shuts down the power source to prevent high repair cost
- Large digital voltmeter and ammeter for easy viewing
- Adjustable weld stabilizer (high-low inductance) provide the flexibility to produce the optimal arc characteristics
- Presettable welding voltage and current allows you to easily set weld output before welding
- Generator friendly allows to work with diesel generators and avoid failures due to its voltage spikes
- Protections including Over-heat, Over-voltage and Over-current

Industrial

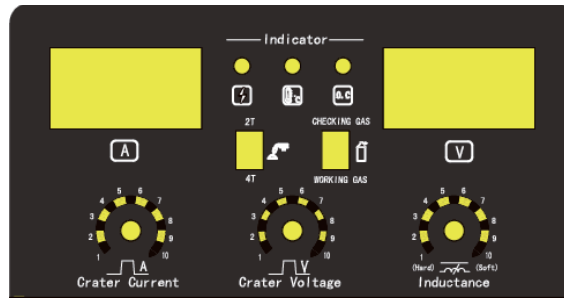
Processes

- MIG(GMAW)
- FLUX CORED(FCAW)
- STICK(SMAW)

Optional Accessories

- Earth cable and clamp
- Welding cable and holder
- MIG24KD-3m #00.2514
- Argon flow meter #00.5994

Configuration Powerful Mig Style



Model	Effective Input Amps	KW	Welding Current Range (A)	Welding Voltage Range (V)	Rated Output at 40°C	No-load Volts	Dimension	Wire Diameter(mm)	Net weight	Protection Class
MIG 251F 220V $\pm 15\%$ Single phase 50/60Hz	47	7.8	40-250	16.5-26.5	250A@60%	45	L:501mm(19.7in.) W:232mm(9in.) H:495mm(19.5in.)	Fe:0.6/0.8/0.9/1.0 SS:0.6/0.8/0.9/1.0 Flux-Cored:0.6/0.8/0.9/1.0	20kg(44lb.)	IP23
MIG 253F 380/415V $\pm 15\%$ Three phase 50/60Hz	13.2	7.8	4-250	16.5-26.5	250A@60%	45	L:501mm(19.7in.) W:232mm(9in.) H:495mm(19.5in.)	Fe:0.6/0.8/0.9/1.0 SS:0.6/0.8/0.9/1.0 Flux-Cored:0.6/0.8/0.9/1.0	20kg(44lb.)	IP23
MIG 352F 380/415V $\pm 15\%$ Three phase 50/60Hz	22	13	60-350	17-31.5	350A@60%	50	L:880mm(34.6in.) W:296mm(11.6in.) H:616mm(24in.)	Fe:0.6/0.8/0.9/1.0/1.2 SS:0.6/0.8/0.9/1.0/1.2 Flux-Cored:0.6/0.8/0.9/1.0/1.2	43.5kg(94.7lb.)	IP23